

Work Order ID 72982

Tuesday, August 23, 2011 8:29:27 AM



Aug. 31 st Page 1

Item ID: D4017-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Short Basket Base Assembly (350)

Start Date: 8/23/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/29/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 8/23/11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4017

C

100

Weld per dwg A/R S.S. rod Batch: 1114649 0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

1- assemble ribs , weld as per dwg D4017 using DT9610B
inspect before welding mesh
2- tack weld mesh on basket as per dwg D4017 and trim mesh to fit if necessary
and trim to clear fasteners holes on the ends
3- weld hinge (3) and Mounting brackets as per dwg D4017
take lid to locate hinge and bracket

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00



QC

Memo

0.00

Quality Control

11/08/30 PAB
P10 →
(west p10)

11.08.30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 72982

Page 2

Tuesday, August 23, 2011 8:29:27 AM

Item ID: D4017-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Short Basket Base Assembly (350)

Start Date: 8/23/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/29/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00

8 11/08/30

QC

Memo

0.00

Quality Control

Photo

125

Pressure Wash per QSI005 4.3

0.00

1 BL 11-8-31

HandFinish

Memo

0.00

Hand Finishing

W/O: <u>72962</u>		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D4072041 PAR #: N/A Fault Category: Large FAB (welding) NCR: Yes No DQA: JA Date: 11.09.07
 Resolution: Re work Disposition: Re work QA: N/C Closed: OK Date: 11/09/08

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>11/08/07</u>	<u>#100</u>	<u>Domin welding it was noticed that the D3916-5 Rib was welded Flush with the Back of the D4072-1 R.D. Should be on inside Flush</u>	<u>11/08/07</u>	<u>→ cut weld and place Rib in correct location</u> <u>→ grind welds left over Flush.</u>	<u>11/08/30</u> <u>MP</u> <u>11/08/30</u>	<u>11/06/30</u>	<u>11/08/28</u>	<u>11/08/29</u>
		<u>R.D. new employee training lack of attention</u>						<u>11/08/28</u>

NOTE: Date & initial all entries

Work Order ID 72982

Tuesday, August 23, 2011 8:29:27 AM



Page 3

Item ID: D4017-041

Accept



Setup Start



Revision ID:

Item Name: Short Basket Base Assembly (350)

Stop



Start Date: 8/23/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/29/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

White Gloss(Ref.4.3.5.2) per QSI005 4.3-Steel

0.00



Powdercoat

Memo

0.00

Powder Coating

1- Plug holes and mask only interior of hinge (3) prior to powder coat

1ST COAT:

START TIME: 11:30

OVEN TEMPERATURE: 400 OF

FINISH TIME: 11:30

*****2nd coat if necessary*****

2ND COAT:

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

IXD M-L 11/08/31

1 11-8-31

MI17745

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 72982

Page 4

Tuesday, August 23, 2011 8:29:27 AM

Item ID: D4017-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Short Basket Base Assembly (350)

Start Date: 8/23/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/29/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

EB 11/09/02 @

160

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8 u6262

170

Identify as per dwg & Stock Location: 6.A

0.00



Packaging

Memo

0.00

Packaging

B72981
1K

EB 11/09/02 @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 72982

Tuesday, August 23, 2011 8:29:27 AM



Page 5

Item ID: D4017-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Short Basket Base Assembly (350)

Start Date: 8/23/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/29/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

N/A/2011

MF 11-09-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE*(NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, August 23, 2011 8:29:33 AM

Page 1

Work Order ID: 72982

Parent Item: D4017-041

Parent Item Name: Short Basket Base Assembly (350)




Start Date: 8/23/2011

Required Date: 8/29/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.11.30 verified by:EC IPP Rev:B as per dwg RevA DD 10.03.06 verified by:EC IPP Rev:C as per dwg RevB DD 10.04.16 verified by:EC IPP Rev:D as per dwg revC DD 10.08.18 verified by:EC IPP Rev:E 10.11.04 added pressure wash DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status																		
D4017-1  Rib		Manufactured	No			100	Each	4.0000	1	1																					
<table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>WA</td><td>3</td><td></td></tr><tr><td>59957</td><td>0</td><td></td></tr><tr><td>71993</td><td>3</td><td></td></tr><tr><td>WA006</td><td>1</td><td></td></tr><tr><td>68481</td><td>1</td><td></td></tr></table>														Location	Loc Qty	Loc Code	WA	3		59957	0		71993	3		WA006	1		68481	1	
Location	Loc Qty	Loc Code																													
WA	3																														
59957	0																														
71993	3																														
WA006	1																														
68481	1																														
D4018-1  Rib		Manufactured	No				Each	8.0000		1																					
<table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>WA</td><td>8</td><td></td></tr><tr><td>72545</td><td>8</td><td></td></tr></table>														Location	Loc Qty	Loc Code	WA	8		72545	8										
Location	Loc Qty	Loc Code																													
WA	8																														
72545	8																														
D4018-1 is the same as D4017-3																															
D4017-5  Hinge Rib		Manufactured	No			100	Each	5.0000	1	1																					
<table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>WA</td><td>5</td><td></td></tr><tr><td>71106</td><td>2</td><td></td></tr><tr><td>72558</td><td>3</td><td></td></tr></table>														Location	Loc Qty	Loc Code	WA	5		71106	2		72558	3							
Location	Loc Qty	Loc Code																													
WA	5																														
71106	2																														
72558	3																														

PMB 11/08/30

PMB 11/08/30

PMB 11/08/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, August 23, 2011 8:29:33 AM

Page 2

Work Order ID: 72982

Parent Item: D4017-041

Parent Item Name: Short Basket Base Assembly (350)

Start Date: 8/23/2011

Required Date: 8/29/2011

Start Qty: 1.00

Required Qty: 1.00

D4017-7

 Rib

Manufactured No

100 Each

6.0000

1 1



PMB 11/08/30

Location	Loc Qty	Loc Code
WA	4	
69730	1	
72556	3	
WA005	2	
72008	2	

D4017-9

 Rib

Manufactured No

100 Each

12.0000

2 2



PMB 11/08/30

Location	Loc Qty	Loc Code
WA	8	
70341	2	
72554	6	
WA006	4	
72007	4	

D3916-041

 Rib Assembly

Manufactured No

100 Each

10.0000

2 2



PMB 11/08/30

Location	Loc Qty	Loc Code
WA	10	
69161	2	
71994	2	
72543	6	

Tuesday, August 23, 2011 8:29:33 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, August 23, 2011 8:29:33 AM

Page 3

Work Order ID: 72982



Parent Item: D4017-041



Parent Item Name: Short Basket Base Assembly (350)

Start Date: 8/23/2011

Required Date: 8/29/2011

Start Qty: 1.00

Required Qty: 1.00

D3916-5

Manufactured No

100

Each

20.0000

1

1



Light Rib



PMP 11/08/30

Location

Loc Qty

Loc Code

WA

11

59088

3

71938

8

WA006

9

72557

9

D4034-041

Manufactured No

100

Each

3.0000

1

1



Aft Upper Rib Assembly



PMP 11/08/30

Location

Loc Qty

Loc Code

WA

2

71972

2

WA006

1

69157

1

D4034-043

Manufactured No

100

Each

3.0000

1

1



Fwd Upper Rib Assembly



PMP 11/08/30

Location

Loc Qty

Loc Code

WA006

3

70241

1

72490

2

Tuesday, August 23, 2011 8:29:33 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, August 23, 2011 8:29:33 AM

Page 4

Work Order ID: 72982

Parent Item: D4017-041

Parent Item Name: Short Basket Base Assembly (350)

Start Date: 8/23/2011

Required Date: 8/29/2011

Start Qty: 1.00

Required Qty: 1.00

D2581 Manufactured No

100 Each

39.0000 2 2



Mounting Bracket



PMB 11/08/30

Location

Loc Qty

Loc Code

WA

39

69258

28

69739

2

70766

9

2

D3913-15 Manufactured No

100 Each

10.0000 1 1



Wide Handle Plate



PMB 11/08/30

Location

Loc Qty

Loc Code

WA

3

69647

3

WA005

7

69012

1

72550

6

1

D4016-1 Manufactured No

100 Each

22.0000 3 3



Hinge Half, Base



PMB 11/08/30

Location

Loc Qty

Loc Code

WA

22

66418

0

68426

3

70342

1

72009

18

3

D4020-3 Manufactured No

100 Each

0.0000 1 1



Mesh (350 Basket Short, Base)



PMB 11/08/25
B72985 → 1

Tuesday, August 23, 2011 8:29:33 AM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, August 23, 2011 8:29:33 AM

Page 5

Work Order ID: 72982

Parent Item: D4017-041

Parent Item Name: Short Basket Base Assembly (350)

Start Date: 8/23/2011

Required Date: 8/29/2011

Start Qty: 1.00

Required Qty: 1.00

D4020-11

Manufactured No

100

Each

6.0000

2

2



End Mesh, Basket



PMB 11/08/30

Location

Loc Qty

Loc Code

WA

6

69648

2

72223

4

D4021-1

Manufactured No

100

Each

24.0000

3

3



Handle Plate



PMB 11/08/30

Location

Loc Qty

Loc Code

WA

24

69518

6

69777

18

D2931

Manufactured No

150

Each

604.0000

2

2



Bumper



EP 11/08/31

Location

Loc Qty

Loc Code

ST504

604

46064

604

D4021-5

Manufactured No

150

Each

4.0000

2

2



Blanking Plate



EP 11/08/31

Location

Loc Qty

Loc Code

GA

4

70349

4

1

B73478 (12)

Tuesday, August 23, 2011 8:29:34 AM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, August 23, 2011 8:29:34 AM

Page 6

Work Order ID: 72982



Parent Item: D4017-041



Parent Item Name: Short Basket Base Assembly (350)

Start Date: 8/23/2011

Required Date: 8/29/2011

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Purchased No 150 Each 105.0000 6
Bolt



6
8/23/08/31

Location	Loc Qty	Loc Code
ST351	105	
117313	1	
117795	104	

AN960JD8 NAS1149DN832J Purchased No 150 Each 0.0000 2
Washer



2
8/23/08/31 117887

MS20600-AD4W3 Purchased No 150 Each 1,541.000 2
Cherry Rivets



2
8/23/08/31

Location	Loc Qty	Loc Code
GA	1000	
118626	1000	
ST321	408	
111636	48	
117505	325	
117601	35	
WA018	133	
107939	133	

MS21042L3 Purchased No 150 Each 1,857.000 6
Nut



6
8/23/08/31

Location	Loc Qty	Loc Code
ST300	1857	
117441	212	
117601	400	
117885	245	
118451	1000	

Tuesday, August 23, 2011 8:29:34 AM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, August 23, 2011 8:29:34 AM

Page 7

Work Order ID: 72982



Parent Item: D4017-041



Parent Item Name: Short Basket Base Assembly (350)

Start Date: 8/23/2011

Required Date: 8/29/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

150

Each

216.0000

12

12



WASHER



Handwritten signature and date: 8/11/08/31

Location

Loc Qty

Loc Code

ST275

216

117735

87

118354

126

17317

3

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

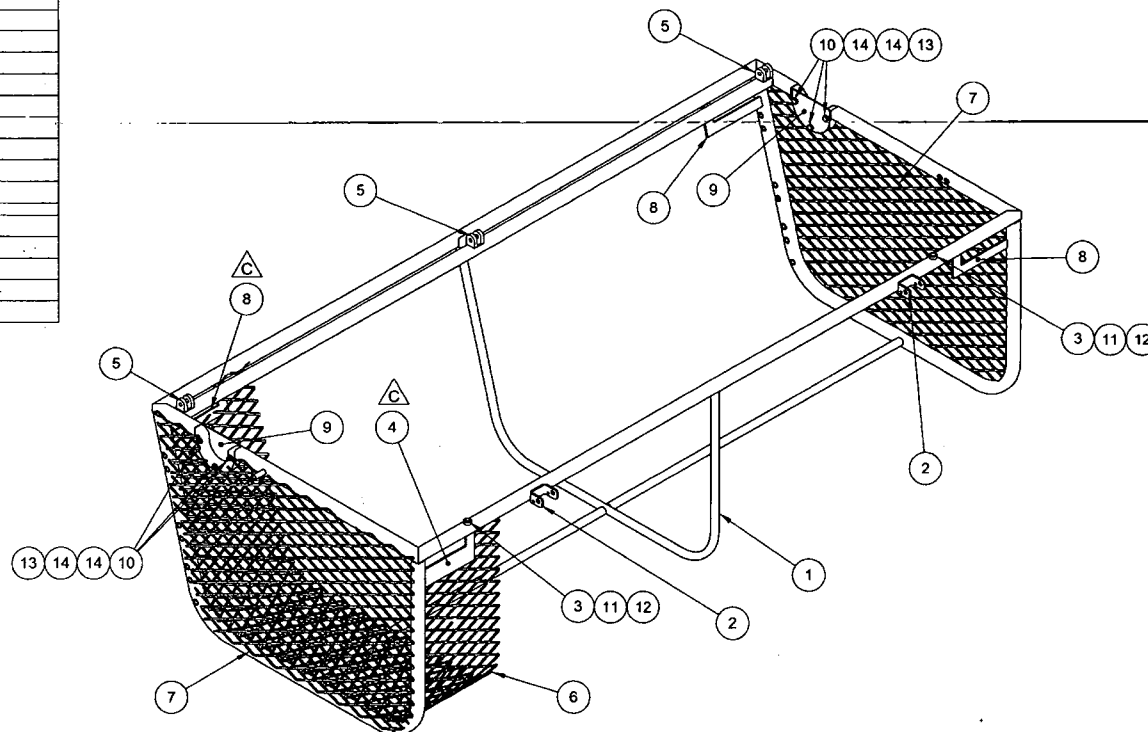
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4017-041	SHORT BASKET BASE ASSY (350)
1	1	D4017-101	TUBULAR ASSY (350 SHORT BASKET)
2	2	D2581	MOUNTING BRACKET
3	2	D2931	BUMPER
4	1	D3913-15	WIDE HANDLE PLATE
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-3	MESH (350 BASKET SHORT BASE)
7	2	D4020-11	END MESH, BASKET
8	3	D4021-1	HANDLE PLATE
9	2	D4021-5	BLANKING PLATE
10	6	AN3-10A	BOLT
11	2	AN960JD8	WASHER
12	2	MS20600AD4W3	RIVET
13	6	MS21042L3	NUT
14	12	NAS1149F0332P	WASHER



D4017-041 SHORT BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

ECN 10-596
RELEASED
10.06.12

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 72980

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 28.8 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

C	ITEM #4 NOW INSTALLED OUTBOARD (C4-1, C5-1, B5-2 AND D6-2). REASON: ELIMINATE INTERFERENCE PREVENTING INSTALLATION OF RECEIVER ASSEMBLIES.	MB	10.07.23
B	QTY 1 D4021-1 REPLACED WITH QTY 1 D3913-15; AN3-10A BOLT WAS AN3-10A; NAS1149F0332P WASHER WAS NAS1149C0332R; SECTION F-F UPDATED (D6-2); ITEMS RENUMBERED, DETAIL D UPDATED (A4-3)	JPH	10.03.25
A	NEW ISSUE	AJS	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN			
CHECKED			
MFG. APPR.	J.P.B.		
APPROVED			
DE APPR.			
DATE	10.07.23		

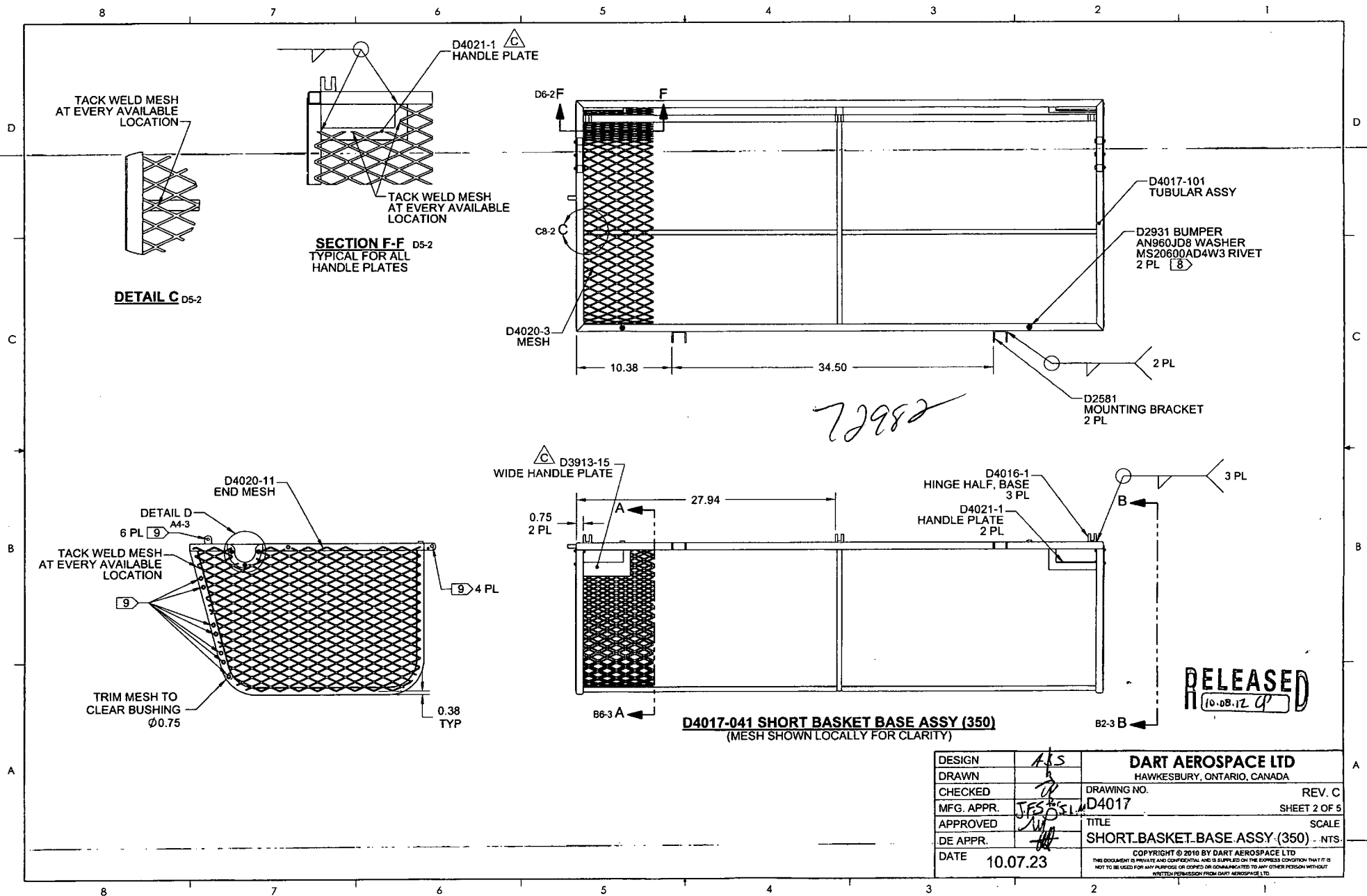
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4017** REV. C
SHEET 1 OF 5

TITLE **SHORT BASKET BASE ASSY (350) _NTS** SCALE

COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

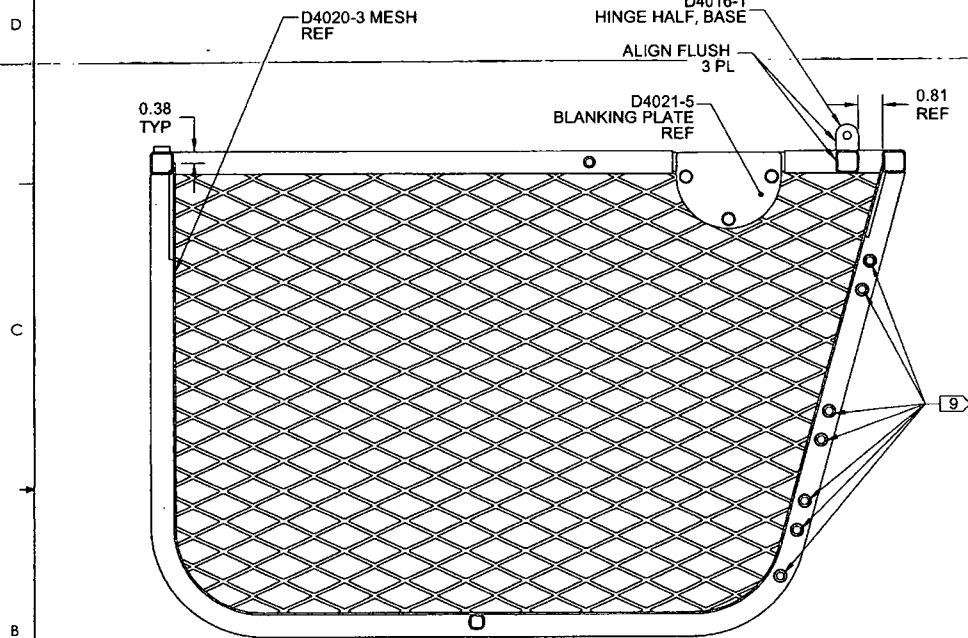
11-08-23



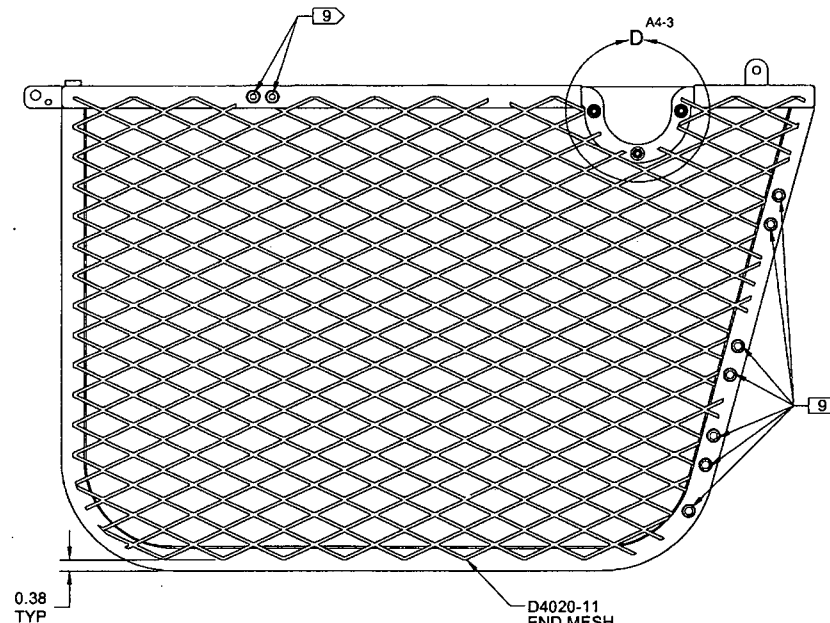
DESIGN	ALS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	JFS	D4017	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SHORT.BASKET.BASE ASSY (350) - NTS.	
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1

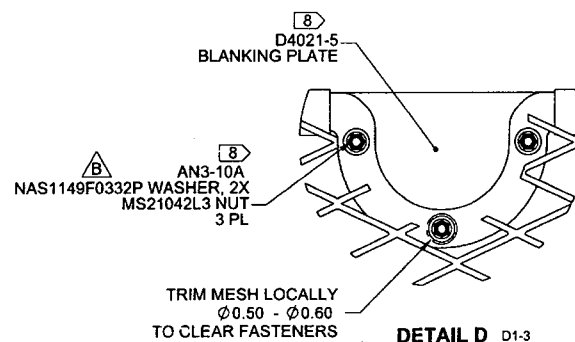
22982



SECTION A-A A5-2



SECTION B-B A2-2



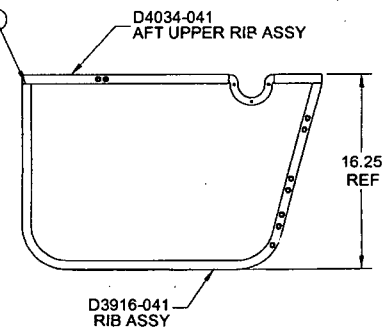
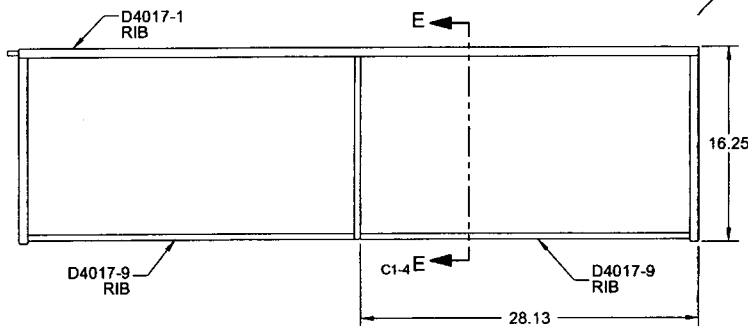
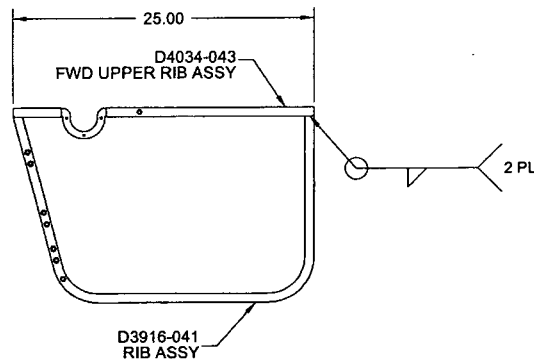
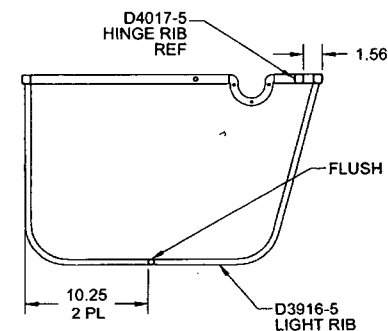
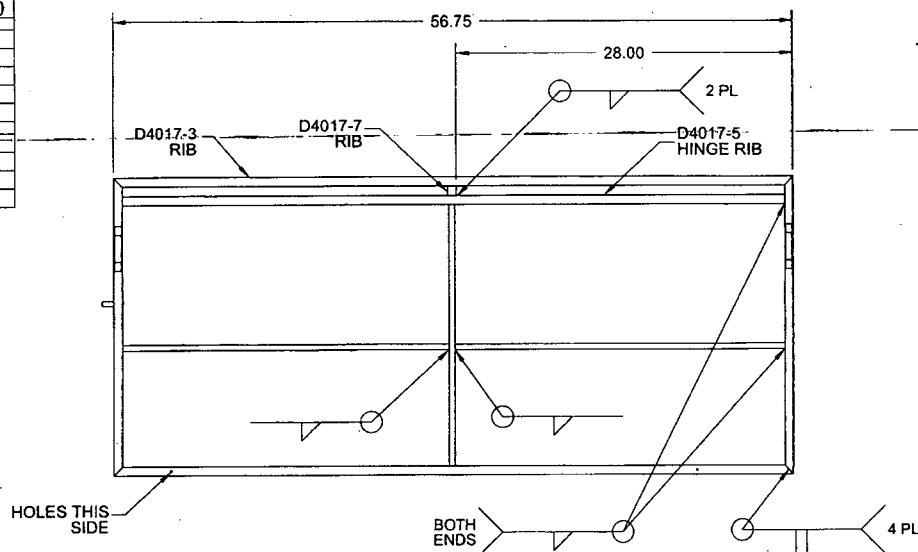
DETAIL D D1-3 B8-2

RELEASED
10.08.12

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	JP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JFS	DRAWING NO. D4017	REV. C
MFG. APPR.	JFS	SHEET 3 OF 5	
APPROVED	JFS	TITLE	SCALE
DE APPR.	JFS	SHORT.BASKET-BASE ASSY (350) - NTS	
DATE	10.07.23	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

ITEM	QTY -101	P/N	DESCRIPTION
	X	D4017-101	TUBULAR ASSY (350 SHORT BASKET)
1	1	D4017-1	RIB
2	1	D4017-3	RIB
3	1	D4017-5	HINGE RIB
4	1	D4017-7	RIB
5	2	D4017-9	RIB
6	2	D3916-041	RIB ASSY
7	1	D3916-5	LIGHT RIB
8	1	D4034-041	AFT UPPER RIB ASSY
9	1	D4034-043	FWD UPPER RIB ASSY



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 15.26 lbs
 - 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D4017-101
 - 9) WELD PER DART QSI 004

8 D4017-101 TUBULAR ASSY (350 SHORT BASKET)

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	JP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO. D4017	REV. C
MFG. APPR.	SFS		SHEET 4 OF 5
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	SHORT BASKET-BASE ASSY (350) NTS	
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED
10.08.12 CP

